

Work Order ID 67034

Thursday, March 03, 2011 3:06:32 PM



Page 1

Item ID: D3832-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Mesh (Base)					
Start Date: 3/3/2011	Start Qty: 3.00		Cust Item ID:		
Required Date: 3/7/2011	Req'd Qty: 3.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date: 11-03-3	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	Rev A								

100
 SHEAR
 Shear
 Shear

Memo
 1- cut mesh to size as per dwg D3832

0.00

0.00

SAD 11-03-22

(3)

110
 QC
 Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

SAD 11-03-22

(3)

Pro

120
 Packaging
 Packaging

Identify as per dwg & Stock Location: WA

Memo

0.00

0.00

SAD

11-03-22

(3)

W/O: 67034		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
6/03/22	# 110	perm. change change step # to QCC inspection	<i>[Signature]</i>	11.03.22			S 6/03/22

Part No: D 3832-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 3/3/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/7/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/22
mf
11-03-22

W/O:		WORK ORDER CHANGES					
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Picklist Print

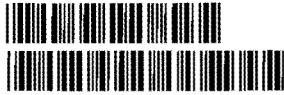
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Page 1

Work Order ID: 67034

Parent Item: D3832-1

Parent Item Name: Mesh (Base)




Start Date: 3/3/2011

Required Date: 3/7/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F  Expanded Metal Flat SS		Purchased	No			100	sf	868.3340	25.4518	80.37411			



SAD 11-03-22

Location

Loc Qty

Loc Code

MAT

868.334033

114809

78.622943

114853

11.80059

115012

243.963

115401

20.6845

115989

46.5313

116178

3.0206

116508

33.3012

116768

110.4099

116795

320

80.3742

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NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 67034

2111-03-3

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
26/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO.	D3832	SHEET 1 OF 3
TITLE	MESH	SCALE
		NTS

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NOTE: Date & initial all entries

38.38

95.50

D3832-1 MESH (BASE)

W/O 67034

RELEASED
09/11/18

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	4/3 S	DRAWING NO.	REV. A
MFG. APPR.	4/3	D3832	SHEET 2 OF 3
APPROVED	4/3	TITLE	SCALE
DE APPR.	4/3	MESH (LID)	NTS
DATE	08.09.30	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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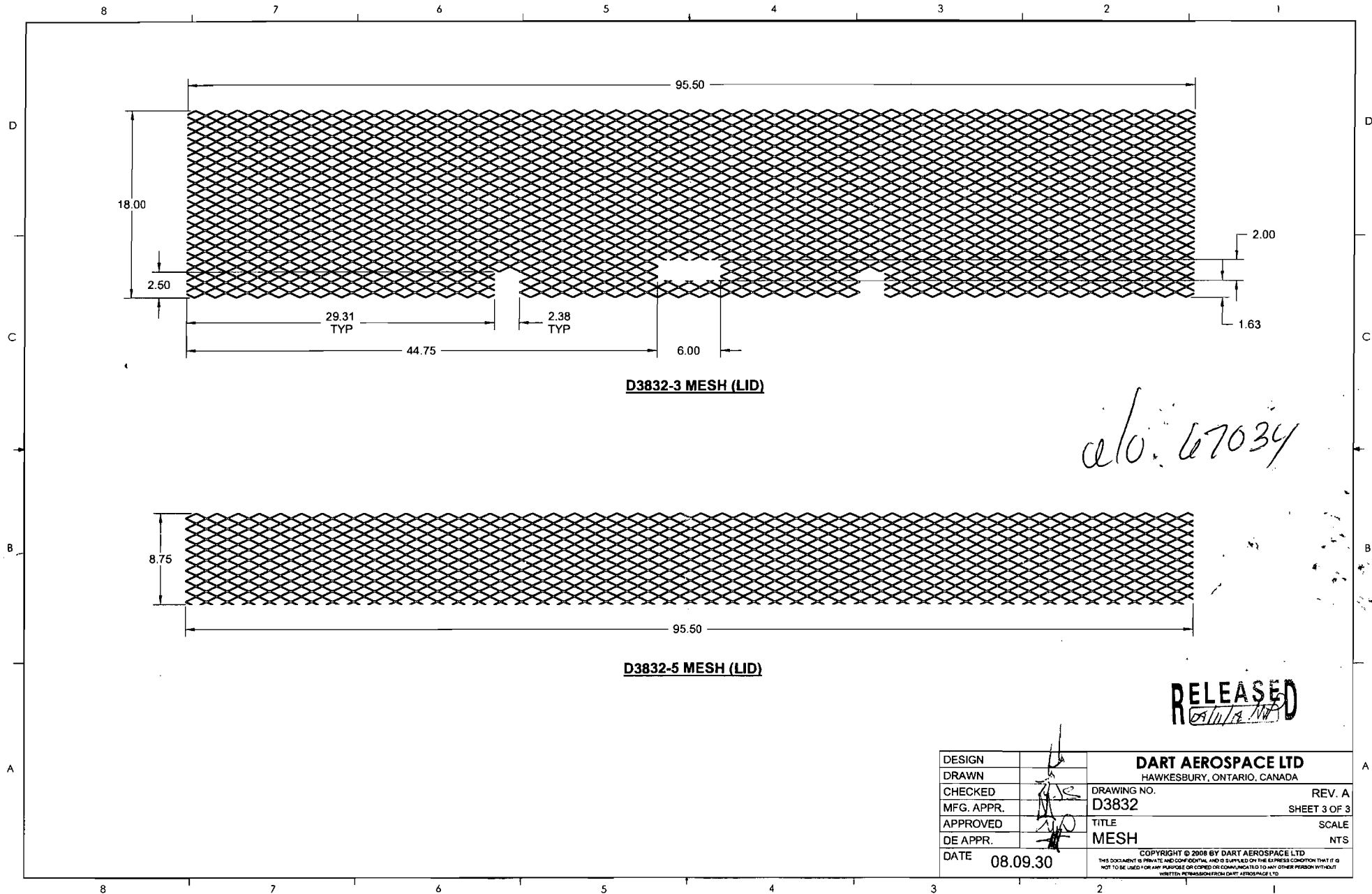
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